

SERVICE BULLETIN # 47

April 17, 1984

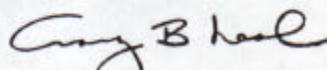
TO: Hale Midship Customers  
FROM: Craig B. Neal  
SUBJECT: PM CONTROL/TRANSFER VALVE HANDWHEEL ASSEMBLY

There is a potential cosmetic problem with a small number of our PM and transfer valve handwheel assemblies which we request your assistance in resolving.

Due to an oversight, a limited number of the handle (knob) portion of the handwheel assemblies were manufactured from plain steel rather than stainless steel. This problem would be characterized by the handle/knob rusting after exposure to moisture. Should you encounter this condition, replacement of the handle/knob is required. Corrective measures have been taken to ensure this will not happen in the future.

We are forwarding a quantity of the part number 012-0180-00 handle/knob under separate cover on a no charge basis. These have been manufactured to our specifications and should be used as replacements for the defective part. The wheel portion of the assembly will not need replacing. To replace the handle/knob, simply use a small punch to drive the handle/knob through from the rear. The new knob is placed in the hole and hammered in with a rawhide or plexiglass hammer. Do not use a steel hammer.

As always, should you need further information or require additional quantities of handle/knobs, please feel free to contact us.



Craig B. Neal  
Sales/Service

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