November 8, 1965

SERVICE BULLETIN #13

TO: ALL MAJOR PUMP CUSTOMERS

SUBJECT: Remote Control Brackets
(74190 and 74740)

Gentlemen:

In line with the constant improvement of Hale pumps and accessories, on September 13, 1963 we instituted the use of Teflon bearings in remote control brackets (24190 and 24740) on the A and B discharge valves. It was noted that after a period of time, due to dust, water and foreign matter, that there was a binding action where the remote operating stem #24460 passed through the subject bracket(s).

The brackets, prior to the above date, were bored to 1.124/1.125, the brackets after this date were bored to 1.185/1.186 allowing clearance for the BL-250 Teflon Bearing.

In future repair of fire apparatus that has A and B valves prior to September 13, 1963 it is recommended that the remote brackets (24190 and 24740) be bored out for the BL-250 Teflon Bearings. The use of the teflon bearings will help eliminate any complaints on hard to open remote control valves.

We have enclosed Plate #539 for reference.

Yours very truly,

[Signature]

C. R. Schaffer
Service Manager

encl.