Hale offers a wide variety of plumbing components to make the pump installation and operation easier for the OEM and End User. Hale controls allow for a clean and compact pump panel. Controls can be clearly marked for valve identification. With the many drain valves available, we can make any need possible. Hale's stainless piping and manifold components allow for minimal friction losses along with cleaner pump house construction.



Controls, Drains, Piping, Flanges, Couplings, Caps and Plugs

CONTROL ASSEMBLIES

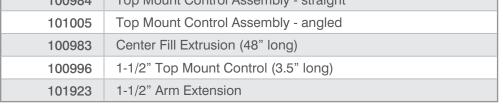
Locking Top Mount Control

The Locking Top Mount Control allows for a more compact and cleaner pump panel while reducing installation time and material cost.

Features

- Locks in any position
- No slots in the pump panel (eliminates road grime buildup)
- Built-in pump panel hinge
- · Recessed area in handle for round ID tag

| 100984 | Top Mount Control Assembly - straight |
|--------|---------------------------------------|
| 101005 | Top Mount Control Assembly - angled |
| 100983 | Center Fill Extrusion (48" long) |
| 100996 | 1-1/2" Top Mount Control (3.5" long) |
| 101923 | 1-1/2" Arm Extension |



Locking Push-Pull Control

The Hale Locking Push-Pull Control handles valve actuation.

Features

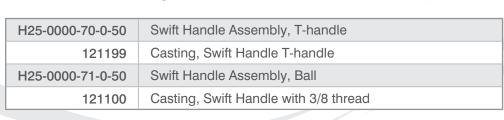
- Recessed area in handle for 1" x 3" ID tags
- Polished chrome plated zinc handle and panel plate
- Quarter turn locking in any position
- Hard coated anodized aluminum ³/₄" rod
- · Aluminum linkage connector or brass ball swivel connector

| 100348 Locking Push-Pull Control Assembly (9.5 stroke) | | Locking Push-Pull Control Assembly (9.5 stroke) |
|--|-----------|---|
| | 100348-S | Locking Push-Pull Control Assembly w/ball swivel |
| | 100348-SF | Locking Push-Pull Control Assembly w/ball swivel - female end |

Swift Handles

Features

- Increased leverage for opening/closing valves
- No slot required in panel
- Increases panel strength
- Stainless steel cast lever
- T-handle and ball configurations





H25-0000-70-0

H25-0000-71-0

CONTROL ROD / HANDLES / ADAPTERS

Control Rod Assemblies

Hale Control Rod Assemblies are made with galvanized pipe with 1/2-20 threaded inserts. Hale control rods are available in 1/2" increments starting at 6" up to 55". Longer sizes are available.

Contact Hale for part numbers.



Push-Pull Handle / Tag Adapter

Push-Pull Handle is for valve actuation control. The T-handle is specially designed to fit the hand with a recessed area for 1" x 3" ID tags. The T-handle is made of cast zinc and finished with polished chrome for panel enhancement. T-Handles are available for 3/4" rods and 1/2" rods.

The Hale Adapter/Bezel adapts 1" x 3" recessed tag areas for push-pull T-handles, 1/4 turn ball valve bleeders to fit $^{3}/_{4}$ " x 2- $^{1}/_{2}$ " tags. The adapter/bezel also can be used for stand-alone mounting of $^{3}/_{4}$ " x 2- $^{1}/_{2}$ " tags. The tag adapter bezel is made of cast zinc and finished with polished chrome for tag enhancement. The adapter/ bezel mounts with double stick tape or two (2) counter sunk screws. The adapter bushing is a stainless steel bushing to adapt the 3/4" rod T-handle to a 3/8" - 24 threaded rod with a 3/16" roll pin.

| 100294 | T-Handle 3/4" rod |
|--------|-------------------|
| 100295 | T-Handle 1/2" rod |
| 100170 | Adapter/Bezel |



Test Port Assembly

Ease of installation and simplicity of design make this test port assembly the best option for multiple tasks behind the panel. Each port has one front 1/4" NPT port, one back 1/4" NPT port, and two 1/4" DOT push-on fittings. The ports behind the panel are perfect for mounting pressure transducers for pressure governors. This assembly is made of brass with a chrome plated bezel. The identification tag is included.



Gauge Test Plug is nickel plated brass with a 1/4" NPT front port and 1/8" NPT back port.

| 121384 | Test Port Assembly |
|--------|---------------------------------------|
| 102709 | Gauge Test Plug (Nickel plated brass) |



DRAINS

Automatic Master Drain

The Hale Automatic Master Drain has six individually sealed ports. The drain is normally open and is closed with air pressure. The master drain can be activated with an air switch for manual control or tied into an air operated pump shift for automatic control.

Features

- · All brass construction with stainless steel spring
- Six individually sealed ports
- 100 psi air pressure will hold 600 psi of water pressure
- Can be operated manually or automatically

| 103005 | Master Drain |
|---------------|--------------|
| 104031 | Air Switch |
| 546-3430-00-0 | Repair Kit |





Manual Master Drain

Manual Master Drain has twelve individually sealed ports that allow quick draining of multiple intake and discharge lines. The all brass and stainless steel construction allows for operation up to 600 psi.

| 121368 | Manual Master Drain, 12 Port |
|---------------|------------------------------|
| 104961 | Manual Master Drain, 6 Port |
| 109366 | Repair Kit, 12 Port |
| 546-2850-00-0 | Repair Kit, 6 Port |





3/4" Automatic Drain

The Automatic Drain is normally open and closes at 6 PSI. It can be mounted in the discharge line true low spot under the truck. Great for deck guns and front or rear jump lines.

Features

- All brass body
 Heavy duty neoprene seal
 3/4" Female NPT inlet
- · All brass check assembly with stainless steel spring

| 34AD | 3/4" Automatic Drain |
|--------|--------------------------|
| 105315 | 3/4" Automatic Drain 90º |



3/4" Air Operated Drain

Features

- Brass body
- 1-1/4" bore air cylinder
- One 3/4" female NPT inlet For use with Air Switch
- 110527 3/4" Air Operated Drain 104031 Air Toggle Switch



BALL VALVE DRAINS

Ball Valve Drains

Features

- Nickel plated brass
- Reinforced Teflon® seals
- Meets NFPA specifications
- Chrome plated handle
- · Round or rectangular handle available
- Recessed area for 1" x 3" ID tags or round tags

| 14BV | 1/4" Ball Valve |
|---------|--|
| 38BV | 3/8" Ball Valve |
| 12BV | 1/2" Ball Valve |
| 34BV | 3/4" Ball Valve |
| 10BV | 1" Ball Valve |
| 14BVR | 1/4" Ball Valve (round handle) |
| 38BVR | 3/8" Ball Valve (round handle) |
| 12BVR | 1/2" Ball Valve (round handle) |
| 34BVR | 3/4" Ball Valve (round handle) |
| 10BVR | 1" Ball Valve (round handle) |
| 115639 | 3/4" Lift Handle Drain |
| 34BV90 | 3/4" Ball Valve w/90º Elbow (rectangular handle) |
| 34BVR90 | 3/4" Ball Valve w/90º Elbow (round handle) |
| 120545 | 3/4" Ball Valve w/90º Elbow (lift handle) |
| | |







Petcock Valve

Hale's Petcock Valve is an all brass assembly with a tag recess area in the chrome plated zinc handle. The petcock valve has 1/4" ports and is great for engine coolers, pump coolers and air valves.

| 105120 | Peacock Valve |
|--------|----------------|
| 100120 | 1 Odoook vaivo |





PIPING / COUPLINGS

High Pressure Flexible Piping

Features

- High strength
- Abrasive resistant
- Ozone resistant
- Economical
- Flexible





Specifications

FLEXIBLE PIPING — Black synthetic rubber hose with 300# working and 1200# burst pressure for sizes 1.5" through 4" flexible piping. Sizes 3/4", 1" and 5" are rated at 250 working and 1000# burst pressure. All sizes are rated at 30 HG vacuum. Reinforcement consists of two plies of high tensile strength tire cord for all sizes and helix wire installed in sizes 1" through 5" for maximum performance in tight bend applications. The material comes in 100' lengths and has a temperature rating of -40° F to 210° F.

COUPLINGS — Full flow couplings are precision machined from high tensile strength stainless steel. All female couplings are brass. 3" and 1" male and Victaulic® couplings are brass.

FERRULE — High tensile strength stainless steel ferrule with serrations on the I.D. to assure maximum holding power.

HOSE MACHINE — Contact Hale for information on a hose machine to produce custom hose assemblies at your facility.

Non-Assembled High Pressure Flexible Piping & Couplings



| Size (I.D.) | MC | VC | FC | FE | FP ft.in. |
|-------------|--------|--------|-------------|--------|-----------|
| 1" | 10 MCS | 10 VCS | N/A | 10 FES | 10 FP'/" |
| 1.5" | 15 MC | 15 VC | 15 FC Brass | 15 FE | 15 FP'/" |
| 2.0" | 20 MC | 20 VC | 20 FC Brass | 20 FE | 20 FP'/" |
| 2.5" | 25 MC | 25 VC | 25 FC Brass | 25 FE | 25 FP'/" |
| 3" | 30 MC | 30 VC | 30 FC Brass | 30 FE | 30 FP'/" |
| 4" | 40 MC | 40 VC | N/A | 40 FE | 40 FP'/" |

Assembled High Pressure Flexible Piping

Hale can quickly and easily build your custom pipe assemblies for new construction or replacement hose needs.

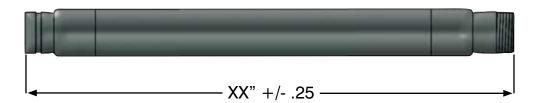
To order a custom built high pressure hose assembly:

- 1. Determine the diameter of the hose required;
- 2. Determine the couplings required;
- 3. Determine the overall length of the engine hose assembly tip to tip.

Example: 2.5" hose, female end by Victaulic end, 44" overall length.

Hale will assemble your hose with a tolerance of $\pm 1/4$ ".

Most hoses can be built and shipped within 24 hours of receipt of your purchase order.



PIPING / COUPLINGS

Piping Accessories

| 34D | 3/4" Stainless FNPT Coupling |
|---------------|--|
| 082-3060-00-0 | Stainless Flowminder Transmitter Mounting Socket |
| 154B | Stainless Base Bracket - Fits 1-1/2" through 4" |



082-3060-00-0 Stainless Flowminder Transmitter Mounting Socket

Stainless Steel Swivels*

Stainless steel swivels are available in several different configurations to best fit your application. The assemblies are centered around the polished 90° elbow, which is available in both 1.5" NH (short and long) and 2.5" NH threads. The 1.5" NH assemblies have 2.0" piping with a Victaulic® connection. The 2.5" NH assemblies have 2.5" piping with a Victaulic® connection. The assemblies can be ordered with or without the bumper flange.

Features

- Specially designed elbow that reduces friction loss
- · Optional stainless steel brackets for mounting
- All stainless steel construction
- Polished swivel end standard

| 102958 | 1.5" NH Short Swivel Elbow - 90° Piping - No Flange |
|--------|--|
| 104828 | 1.5" NH Short Swivel Elbow - 90° Piping - Bumper Flange |
| 104289 | 1.5" NH Short Swivel Elbow - 90° Piping - Bumper Flange with 3/4" FNPT Drain |
| 104831 | 2.5" NH Short Swivel Elbow - 90° Piping - Bumper Flange |
| 104346 | 2.5" NH Short Swivel Elbow - 90° Piping - Bumper Flange with 3/4" FNPT Drain |







Swivel with Flange

Air Operated Valve Cylinder & Bracket

Specifications

AIR CYLINDER — The cylinders are fabricated using aluminum head and tube body. The piston is hard chrome plated steel. The cylinder includes the front trunnion mount and clevis for mounting to the bracket and valve.

BRACKET — The 1" through $2^{-1/2}$ " brackets are fabricated from $^{1/8}$ " hot rolled steel and the 3" bracket is fabricated from $^{3/16}$ " hot rolled steel. The brackets are precision punched and formed from trunnion mounting plates. Two $^{7/8}$ " O.D. steel mounting pads are welded to the bracket for mounting to the valve.

FINISH — The brackets are cleaned and finished with a black epoxy powder coating.

| Bracket Part Number | 90° Bracket Part Number | Air Cylinder Part Number (Bore x Stroke) | For Hale 800 Series SVS Valves, Akron® 7600 & 7800 Series Valves | Air Toggle Switch Assembly |
|------------------------|----------------------------|--|---|----------------------------------|
| 10BRK | 100386 | 320600 (1.25 x 6) | 1" | 117491 |
| 15BRK | 15BRK90 | 400550 (1.5 x 5.5) | 1-1/2" | 117491 |
| 20BRK | 20BRK90 | 400550 (1.5 x 5.5) | 2" | 117491 |
| 25BRK | 25BRK90 | 400550 (1.5 x 5.5) | 2-1/2" | 117491 |
| 30BRK | 30BRK90 | 630550 (2.5 x 5.5) | 3" | 117491 |







AIR BRAKE TUBING

Air Brake Tubing

Class1 also offers an assortment of air brake tubing in sizes from 1/4" to 3/4" and colors in Red, Black, and Blue. (Only available in full rolls.)

| Part Number | Size/Color | Full Roll |
|---------------|------------|------------|
| 104938 | 1/4" Black | 1000' Roll |
| 104939 | 1/4" Red | 1000' Roll |
| 104942 | 1/4" Blue | 1000' Roll |
| 604-0079-03-0 | 3/8" Black | 1000' Roll |
| 104948 | 1/2" Black | 500' Roll |
| 104953 | 5/8" Black | 250' Roll |
| 104958 | 3/4" Black | 250' Roll |

Grooved End Pipe Couplings

Victaulic® Style 75 — The Style 75 is recommended for piping applications involving moderate pressure and external stresses. It is suitable for many applications in industrial plants, OEM, HVAC and utility piping systems.

Specifications

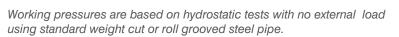
HOUSING — Malleable iron ASTM A 47 or ductile iron ASTM A 536

BOLTS — Oval neck track bolts and heavy hex nuts per ANSI B18.10 and B18.22; Minimum tensile 110,000 psi ASTM A 183

GASKET — EPDM

FINISH — Prime painted

| Coupling | 300 PSI | 1000 PSI |
|----------|---------|---------------|
| 1-1/2" | P10515W | 088-00012-015 |
| 2" | P10520W | 088-00012-020 |
| 2-1/2" | P10525W | 088-00012-025 |
| 3" | P10530W | 088-00012-030 |
| 4" | P10540W | 088-00012-040 |
| 5" | P10550W | 088-00012-050 |
| 6" | P10560W | 088-00012-060 |





Victaulic style coupling

CAPS / PLUGS / ADAPTERS

Caps, Plugs and Adapters

Hale caps and fittings are specially designed for firefighting apparatus by Class1 in styles that are priced for your needs.

Features and Benefits

- Patented self-venting lugs are designed to relieve trapped pressure and help reduce possible operator injuries
- Designed to meet NFPA 1963 and 1901 standards
- Bright finished, polished products
- 3" and smaller caps and plugs come complete with 12" chain
- 6" long handle cap designed for custom center inserts
- Contact Class1 for custom 6" Cap logos



| 008-0100-00-0 | Cap 1.5 NH with lug vent |
|---------------|----------------------------------|
| 107660 | Adapter 1.5 MNH 1.5 FNPT SWVL |
| 107661 | Adapter 1.5 MNH 1.5 MNH SWVL |
| 107662 | Adapter 1.5 MNH 1.5 MNH |
| 107663 | Adapter 1.5 MNH 1.5 MNPT |
| 107664 | Adapter 2.5 MNH 1.5 MNH |
| 108007 | Cap 2.5 NH with lug vent |
| 107666 | Plug 2.5 NH with chain |
| 107683 | Adapter 2.5 MNH 2.5 FNPT 2.63 LG |
| 107684 | Adapter 2.5 MNH 2.5 FNPT 3.63 LG |
| 107668 | Adapter 2.5 FNH 2.5 FNPT SWVL |
| 107669 | Adapter 2.5 MNH 2.5 MNH SWVL |
| 107670 | Adapter 2.5 MNH 2.5 MNPT |
| 107671 | Adapter 2.5 MNH 2.5 MNPT SWVL |
| 107673 | Adapter 2.5 MNH 2.5 MNH 30 DEG |
| 108008 | Cap 3.0 NH with lug vent |

| 107675 | Plug 3.0 NH with chain |
|--------|---|
| 107678 | Adapter 3.0 MNH 3.0 MNH 30 DEG |
| 107679 | Adapter 3.0 MNH 3.0 FNPT |
| 109196 | Cap 4.0 NH (flat cap) vent |
| 108162 | Cap 4.5 NH (flat cap) vent |
| 108344 | Cap 5.0 NH (flat cap) vent |
| 109401 | Cap 6.0 NH recessed assembled with vent |
| 108346 | Cap 6.0 NH recessed vent |
| 108345 | Cap 6.0 NH (flat cap) vent |
| 108168 | Spanner wrench |
| 108501 | Chrome insert - 6" cap |
| 108596 | Polydome tag - Hale logo |
| | |

PUSH-ON FITTINGS

Gauge DOT Push-On Fittings

Class1's DOT Push-On Fittings are available in a variety of sizes from 1/4" to 3/4" and a variety of configurations including 45° and 90° elbow, swivel and nonswivel, straight, tee and bulkhead.

| P/N | | OT | HOSE | - 017 | _ | NPT THREAD SIZE | | | | | | | | | EEATUDES | | | | | | | |
|--------|----------|----------|----------|----------|----------|------------------|-----------------|-----------------|---------------|---------------|---------------|---------------|---------------|----------|--------------------|------------------------|--------------------|------------------------|--------------|----------|-------|--|
| P/IN | | | IUSE | SIZ | <u> </u> | NI I TIMEAD SIZE | | | | | | | | FEATURES | | | | | | | | |
| | 1/4" POH | 3/8" POH | 1/2" POH | 5/8" POH | 3/4" POH | 1/8" Female NPT | 1/4" Female NPT | 3/8" Female NPT | 1/8" Male NPT | 1/4" Male NPT | 3/8" Male NPT | 1/2" Male NPT | 3/4" Male NPT | Straight | 90o Elbow (Swivel) | 90o Elbow (Non-Swivel) | 450 Elbow (Swivel) | 450 Elbow (Non-Swivel) | Tee (Swivel) | Bulkhead | Union | |
| 102718 | • | | | | | | • | | | | | | | | • | | | | | | | |
| 104587 | • | | | | | | | | | | | | | • | | | | | | | • | |
| 104588 | | • | | | | | | | | | | | | • | | | | | | | • | |
| 104589 | • | | | | | | | | • | | | | | • | | | | | | | | |
| 104590 | | • | | | | | | | • | | | | | • | | | | | | | | |
| 104591 | • | | | | | | | | | • | | | | • | | | | | | | | |
| 104592 | | • | | | | | | | | • | | | | • | | | | | | | | |
| 104593 | | • | | | | | | | | | • | | | • | | | | | | | | |
| 104594 | | • | | | | | | | | | | • | | • | | | | | | | | |
| 104595 | | | | | • | | | | | | | • | | • | | | | | | | | |
| 104596 | | | | | • | | | | | | | | • | • | | | | | | | | |
| 104597 | • | | | | | | | | • | | | | | | | | • | | | | | |
| 104598 | • | | | | | | | | • | | | | | | • | | | | | | | |
| 104599 | | • | | | | | | | • | | | | | | • | | | | | | | |
| 104600 | • | | | | | | | | | • | | | | | | • | | | | | | |
| 104601 | | • | | | | | | | | • | | | | | | • | | | | | | |
| 104602 | | • | | | | | | | | | • | | | | | • | | | | | | |
| 104603 | | • | | | | | | | | | | • | | | | • | | | | | | |
| 104604 | | | | | • | | | | | | | • | | | | • | | | | | | |
| 104605 | | | | | • | | | | | | | | • | | | | • | | | | | |
| 104606 | • | | | | | | | | | • | | | | | | | | | • | | | |
| 104609 | • | | | | | | | • | | | | | | | • | | | | | | | |
| 104795 | | | • | | | | | | | | • | | | | • | | | | | | | |
| 104796 | | | • | | | | | | | | | • | | | • | | | | | | | |
| 104797 | | | • | | | | | | | | | • | | • | | | | | | | | |
| 104798 | • | | | | | | | | | • | | | | | | | • | | | | | |
| 104799 | • | | | | | | • | | | | | | | • | | | | | | • | | |

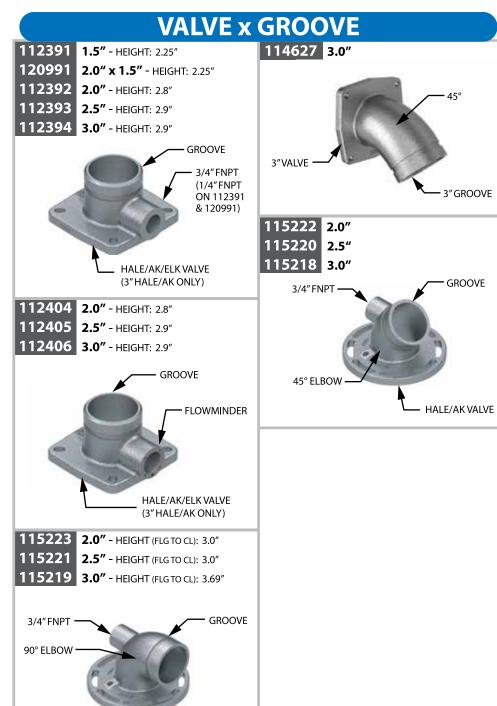
Gauge DOT Push-On Fittings (Cont.)

| P/N | DOT HOSE SIZE | | | | | NPT THREAD SIZE | | | | | | | | FEATURES | | | | | | | | |
|--------|---------------|----------|----------|----------|----------|-----------------|-----------------|-----------------|---------------|---------------|---------------|---------------|---------------|----------|--------------------|------------------------|--------------------|------------------------|--------------|----------|-------|--|
| | | | | | | | | | | | | | | | | | | | | | | |
| | 1/4" POH | 3/8" РОН | 1/2" POH | 5/8" POH | 3/4" POH | 1/8" Female NPT | 1/4" Female NPT | 3/8" Female NPT | 1/8" Male NPT | 1/4" Male NPT | 3/8" Male NPT | 1/2" Male NPT | 3/4" Male NPT | Straight | 90o Elbow (Swivel) | 90o Elbow (Non-Swivel) | 450 Elbow (Swivel) | 450 Elbow (Non-Swivel) | Tee (Swivel) | Bulkhead | Union | |
| 104800 | | | • | | | | | | | • | | | | • | | | | | | | | |
| 104801 | • | | | | | | | | | | | | | • | | | | | | • | | |
| 104803 | | | • | | | | | | | | • | | | • | | | | | | | | |
| 104804 | • | | | | | | | | | | • | | | • | | | | | | | | |
| 104805 | | • | | | | | | | | • | | | | | | | • | | | | | |
| 104805 | • | | | | | | | | | | • | | | | • | | | | | | | |
| 104807 | | | | • | | | | | | | | • | | • | | | | | | | | |
| 104808 | | | | • | | | | | | | • | | | • | | | | | | | | |
| 104809 | | | | • | | | | | | | | • | | | • | | | | | | | |
| 104810 | | | | • | | | | | | | • | | | | • | | | | | | | |
| 104811 | | • | | | | | | | • | | | | | | | | • | | | | | |
| 104812 | | | • | | | | | | | • | | | | | | | • | | | | | |
| 104813 | | | | • | | | | | | | | • | | | | | • | | | | | |
| 104816 | • | | | | | | • | | | | | | | • | | | | | | | | |
| 104819 | | • | | | | | | | | • | | | | | | | | | • | | | |
| 104820 | | | | • | | | | | | | | | | • | | | | | | • | | |
| 104821 | • | | | | | | | | • | | | | | | | | | | • | | | |
| 104822 | | | • | | | | | | | | | | | • | | | | | | | • | |
| 104823 | | | | • | | | | | | | | | | • | | | | | | | • | |
| 104824 | | • | | | | | • | | | | | | | | | | | | • | | | |
| 104914 | • | | | | | | | | • | | | | | | | | • | | | | | |
| 105176 | • | | | | | • | | | | | | | | | • | | | | | | | |
| 105178 | | • | | | | | | | | | | | • | | • | | | | | | | |
| 105179 | | • | | | | | | | | | | | • | • | | | | | | | | |
| 105181 | | | | • | | | | | | | | | • | | • | | | | | | | |
| 105589 | | | | | • | | | | | | | | • | | | | • | | | | | |
| 105590 | | | | | • | | | | | | | | • | | • | | | | | | | |
| 106262 | • | | | | | | | | • | | | | | | | | | | • | | | |

13

PLUMBING PRODUCTS





HALE/AK VALVE



VALVE x VALVE



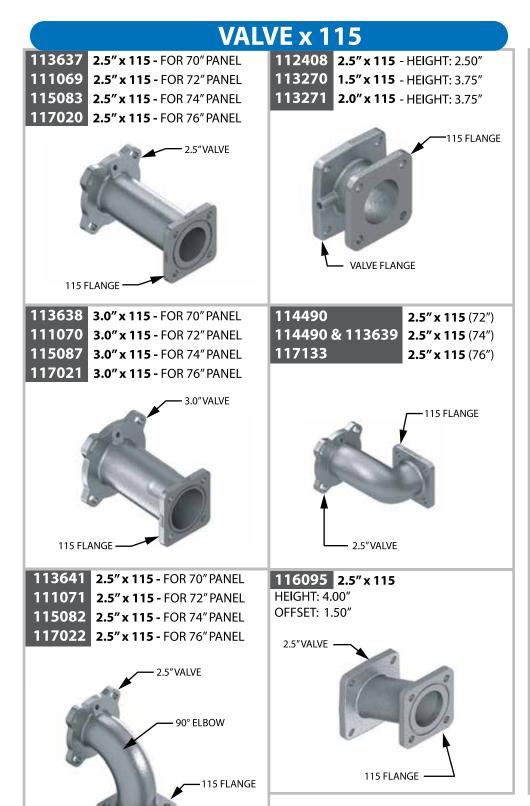
VALVE x NPT

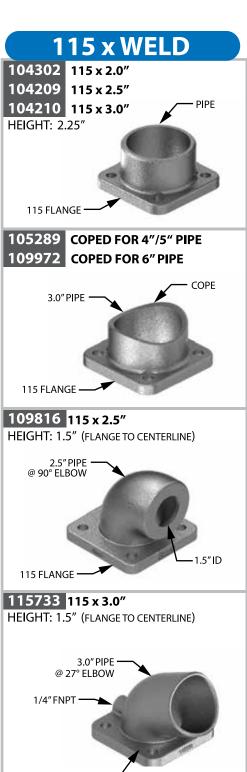
044-1751-03-01.5" - 2.53" HGT1209872.0" x 1.5" - 2.53" HGT044-1761-03-02.0" - 2.21" HGT044-1771-03-02.5" - 2.68" HGTz044-1781-03-03.0" - 2.71" HGT



120987 2.0" x 1.5" 044-1761-03-0 2.0" - 2.21" HGT 044-1771-03-0 2.5" - 2.68" HGT 044-1781-03-0 3.0" - 2.71" HGT HEIGHT: 2.53"







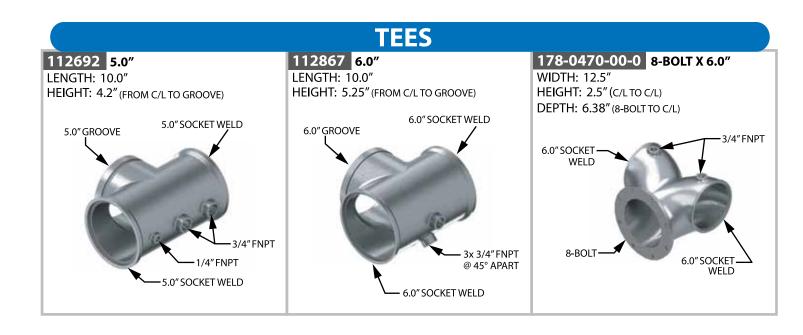
115 FLANGE

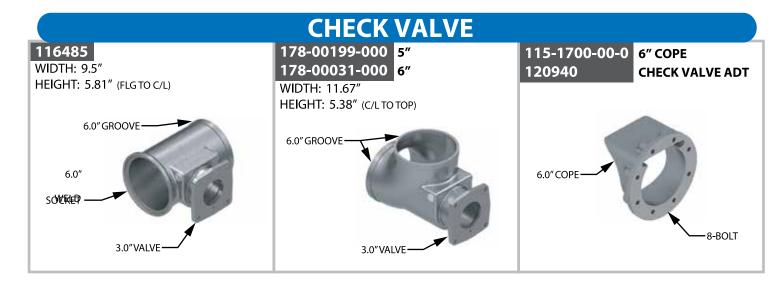


GROOVE



W/ O-RING GROOVE

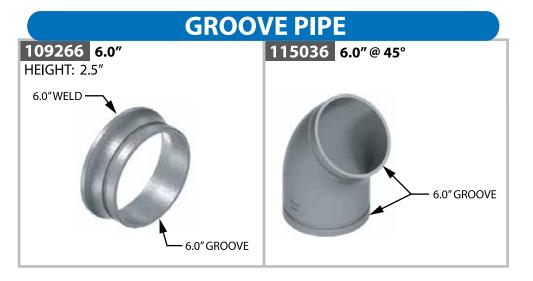




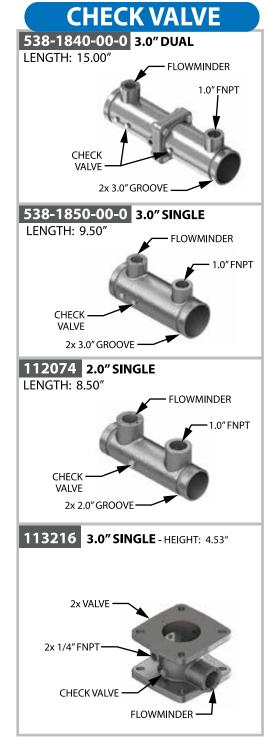




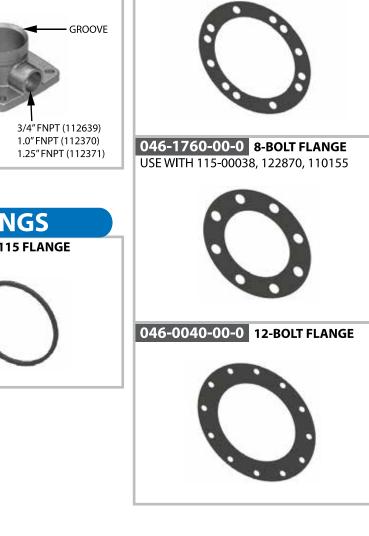












GASKETS

046-0060-00-0 8-BOLT FLANGE



- 8-BOLT

159-2230-00-0 2.5" X 5.70"

159-2230-02-0 2.5" X 6.70" 159-2230-04-0 2.5" X 7.70" 159-2230-06-0 2.5" X 8.70"



8-BOLT x WELD

122870 3.0"

110155 4.0"



8-BOLT



