DSD IMPELLER ASSEMBLY

SHIM NOTE:

1. REMOVE 7/16 X 1-1/4 CAP SCREW THAT HOLD IMPELLER ASSEMBLY TO CASING.
2. REMOVE 5/16 X 1-1/4 CAP SCREW AND WASHER.
3. REMOVE 450 BEARING AND SHIM.
4. INSTALL JEARING INTO CASING AND SECURE WITH CAP SCREW AND WASHER. TIGHTEN TO 60 INCH-Pounds.
5. REINSTALL 7/16 X 1-1/4 CAP SCREWS.

SECTION D