



PUMP SPECIFICATIONS

HFM Front Mount Pump

SPECIAL NOTE:

When preparing the specifications for your new pumper, assure the use of a Hale pump by incorporating these pump specifications as written. No competitive pump can match Hale's construction or performance.

Pump Assembly

1. The pump shall be of a size and design to mount on commercial and custom truck chassis, and have the capacity of _____ gallons per minute (U.S. GPM), NFPA 1901 rated performance.
2. The entire pump shall be manufactured and tested at the pump manufacturer's factory.
3. The pump shall be driven by a drive line from the front of the engine. The engine shall provide sufficient horsepower and RPM to enable pump to meet and exceed its rated performance.
4. The entire pump, both suction and discharge passages, shall be hydrostatically tested to a pressure of 600 PSI (41.3 BAR). The pump shall be fully tested at the pump manufacturer's factory to the performance spots as outlined by the latest NFPA Standard 1901. Pump shall be free from objectionable pulsation and vibration.
5. The pump body and related parts shall be of fine grain alloy cast iron, with a minimum tensile strength of 30,000 PSI (2069 BAR). All moving parts in contact with water shall be of high quality bronze or stainless steel. Pump utilizing castings made of lower tensile strength cast iron not acceptable.
6. Pump body shall be vertically split, on a single plane, for easy removal of impeller assembly, including clearance rings.
7. Main suction and discharge manifolding shall be manufactured and tested at the pump manufacturer's factory. There shall be a minimum of (2) 3" and (4) 4" openings on the suction manifold and a minimum of (8) 3" openings in the discharge manifold.
8. Pump shaft to be rigidly supported by two bearings for minimum deflection. The bearings shall be heavy-duty, deep groove ball bearings in the gearbox and they shall be splash lubricated.
9. The pump shaft shall have only one mechanical seal. The mechanical seal shall be spring loaded, maintenance free and self-adjusting. (No exceptions.)
10. Pump impeller shall be hard, fine grain bronze of the mixed flow design; accurately machined, hand-ground and individually balanced. The vanes of the impeller intake eyes shall be hand-ground and polished to a sharp edge, and be of sufficient size and design to provide ample reserve capacity utilizing minimum horsepower.
11. Impeller clearance rings shall be bronze, easily renewable without replacing impellers or pump volute body. (No exceptions.)
12. The pump shaft shall be heat-treated, electric furnace, corrosion resistant, stainless steel. Pump shaft must be sealed with double lip oil seal to keep road dirt and water out of gearbox.



PUMP SPECIFICATIONS

Gearbox

1. The gearbox shall be manufactured and tested at the pump manufacturer's factory.
2. Pump gearbox shall be of sufficient size to withstand the torque of the engine in pump operating conditions. The gearbox shall be designed of ample capacity for lubrication reserve and to maintain the proper operating temperature.
3. The gearbox drive shaft shall be of heat-treated chromium steel. It shall withstand the full torque of the engine in pump operating conditions.
4. All gears shall be of highest quality electric furnace chrome nickel steel. Bores shall be ground to size and teeth integrated, crown-shaved and hardened, to give an extremely accurate gear for long life, smooth, quiet running and higher load carrying capability. An accurately cut helical design shall be provided. (No exceptions.)
5. The pump ratio shall be selected by the apparatus manufacturer to give maximum performance with the engine selected.
6. The clutch shall be an integrated, two-stage, positive drive, wet clutch design. The system shall be splash lubricated from the gearbox reservoir.
7. Optional air power shift system shall include manual override, cab control switch and indicator lights. Power shift shall be semi-automatic capable of smooth shifts.

Priming Pump

1. The priming pump shall be a positive displacement, oil-less rotary vane electric motor driven pump conforming to the requirements of NFPA 1901. The pump body shall be manufactured of heat treated anodized aluminum for wear and corrosion resistance.
2. The pump shall be capable of producing a minimum 24 Hg vacuum at 2000 feet above sea level.
3. The electric motor shall be a 12 VDC (or 24 VDC) totally enclosed unit.
4. The priming pump shall not require lubrication.
5. The priming pump shall be operated by a single push-pull control valve mounted on the pump operator panel. The control valve shall be of all bronze construction.